

# FINE GRIND QUESTIONNAIRE

Supplying the following information will help us to ascertain and quote the best suited model of FINE GRIND and tooling for your application.

### CUSTOMER INFORMATION:

COMPANY: \_\_\_\_\_  
ADDRESS: \_\_\_\_\_  
CONTACT: \_\_\_\_\_  
PHONE: \_\_\_\_\_ FAX: \_\_\_\_\_

INDUSTRY:  Pharmaceutical  Fine Chemical  Cosmetic  
 Personal Care  Food  
 Other: \_\_\_\_\_

### APPLICATION:

PRODUCT: \_\_\_\_\_  
 BATCH (Batch Time: \_\_\_\_\_) or  CONTINUOUS  
 Raw Material  In-Process Material  Finished

CHARACTERISTICS:  Friable  Hard  Soft  Sticky  Dusty  
 Corrosive  Frozen  Heat Sensitive  Abrasive  Oily  
 Explosive  Wet  Special Characteristics: \_\_\_\_\_  
MOHS Hardness: \_\_\_\_\_ Angle of Repose: \_\_\_\_\_

MOISTURE CONTENT: \_\_\_\_\_%

MAX. ALLOWABLE PRODUCT TEMPERATURE : \_\_\_\_\_ °F °C

FLOWABILITY:  Good  Average  Poor

BEFORE FINE GRIND: Bulk Density: \_\_\_\_\_ lb/ft<sup>3</sup>; g/cc  
Particle Size: D<sub>90</sub> (90% Below): \_\_\_\_\_ (Microns)  
D<sub>50</sub> (Average) : \_\_\_\_\_ (Microns)  
D<sub>10</sub> (10% Below): \_\_\_\_\_ (Microns)

AFTER FINE GRIND: Bulk Density: \_\_\_\_\_ lb/ft<sup>3</sup>; g/cc  
Particle Size: D<sub>90</sub> (90% Below): \_\_\_\_\_ (Microns)  
D<sub>50</sub> (Average) : \_\_\_\_\_ (Microns)  
D<sub>10</sub> (10% Below): \_\_\_\_\_ (Microns)  
Other Particle Size Distribution: \_\_\_\_\_

CAPACITY REQUIRED: \_\_\_\_\_ O lb/hr O kg/hr

NOTE: Product testing is always strongly recommended. Please contact Quadro or your local Representative for further details.

**EQUIPMENT REQUIREMENTS:** (Standard is **bold**)

MATERIAL *CONTACT* PARTS CONSTRUCTED OF: O 304 O 304L O **316** O 316L

*NON-CONTACT* PARTS CONSTRUCTED OF: O **304** O 304L O 316 O 316L

MATERIAL *CONTACT* SURFACES POLISHED TO: O **150 Grit** (Ra 1.06  $\Phi_m$ ) O 220 Grit (Ra 0.48  $\Phi_m$ )  
O 220 Grit + Electropolish  
O Mirror Polish (Ra 0.10  $\Phi_m$ )  $\hat{I}$  Other: \_\_\_\_\_

*NON-CONTACT* SURFACES POLISHED TO: O **150 Grit** (Ra 1.06  $\Phi_m$ ) O 220 Grit (Ra 0.48  $\Phi_m$ )  
O Bead Blast O Other: \_\_\_\_\_

PRODUCT COLLECTOR

DISCHARGE EQUIPPED WITH:

O Rotary Valve

If so, provided by:  $\hat{I}$  Others (size: \_\_\_\_\_)  $\hat{I}$  in  $\hat{I}$  mm

$\hat{I}$  Quadro (size: \_\_\_\_\_)  $\hat{I}$  in  $\hat{I}$  mm

O Container

If so, provided by:  $\hat{I}$  Others (size: \_\_\_\_\_)  $\hat{I}$  in  $\hat{I}$  mm

$\hat{I}$  Quadro (size: \_\_\_\_\_)  $\hat{I}$  in  $\hat{I}$  mm

**POWER REQUIREMENTS:**

ELECTRICAL SUPPLY: Volts: \_\_\_\_\_ Phase: \_\_\_\_\_ Hertz: \_\_\_\_\_

AREA CLASSIFICATION: O Hazardous O Non-Hazardous IP Rating: \_\_\_\_\_

If Hazardous: (check one)

O Ex II 2G (Zone 1) = Category 2 (high level of protection) G = (gasses)

O EX II 3G (Zone 2) = Category 3 (normal level of protection) G = (gasses)

O EX II 2D (Zone 21) = Category 2 (high level of protection) D = (dusts)

O EX II 3D (Zone 22) = Category 3 (normal level of protection) G= (gasses)

O Class I, Div. 1, Groups C&D (gas/vapor) + Class II, Div. 1, Groups F&G (dust)

O Class II, Div. 2, Group F&G (dust)

**A sketch of your process is very useful for our evaluation. Please provide a process sketch and/or indicate additional requirements on a separate sheet.**

**THANK YOU FOR YOUR INTEREST IN QUADRO –  
WE WILL SUBMIT A DETAILED PROPOSAL SOON!**