

# Bucket Elevator Inquiry Form



Company: \_\_\_\_\_  
Contact: \_\_\_\_\_  
Title: \_\_\_\_\_  
Address: \_\_\_\_\_  
Town/State/ZIP: \_\_\_\_\_  
Phone: \_\_\_\_\_  
Fax: \_\_\_\_\_  
E-mail: \_\_\_\_\_

Date: \_\_\_\_\_

*Please check where appropriate!*

1. All top fed conveyors require a metered feed (e.g. vibratory feeder, rotary valve, or similar device). Please describe your proposed method of feeding:  
\_\_\_\_\_
2. Material Conveyed: \_\_\_\_\_
3. Is the material abrasive:            \_\_\_ Yes   \_\_\_ No
4. Capacity: \_\_\_\_\_ lbs/h or \_\_\_\_\_ T/h
5. Bulk Density: \_\_\_\_\_ lbs/cu ft
6. Particle Size:     \_\_\_ <1/8"; \_\_\_ <1/2"; \_\_\_ <1"; \_\_\_ <2"  
                  Other: \_\_\_\_\_
7. Dynamic Angle of Repose: \_\_\_ under 10°; \_\_\_ 10 to 20°  
  \_\_\_ more than 20°
8. Is the material difficult to discharge:   \_\_\_ Yes   \_\_\_ No
9. Does the material compact:            \_\_\_ Yes   \_\_\_ No
10. Temperature in and around Elevator:        \_\_\_\_\_ °F
11. Temperature of Conveyed Goods:        \_\_\_\_\_ °F
12. Maximum Temperature:                \_\_\_\_\_ °F
13. Location:                    \_\_\_ Indoors   \_\_\_ Outdoors
14. Operating Hours per Day: \_\_\_ Less than 10; \_\_\_ more than 20
15. Electrical Supply: \_\_\_\_\_ V; \_\_\_\_\_ Ph; \_\_\_\_\_ Hz
16. Motor Type:   \_\_\_ TEFC;   \_\_\_ TENV;  
          \_\_\_ Wash Down Duty; \_\_\_ Chemical Duty; \_\_\_ Inverter Duty  
X-Proof: Class: \_\_\_\_\_ Group: \_\_\_\_\_ Div: \_\_\_\_\_
17. Casing:  
Sheet Metal Casing:  
   \_\_\_ Enclosed w/drawers;     \_\_\_ Dust Free (closed bottom);  
   \_\_\_ Sealed welded inside;   \_\_\_ Sealed welded outside;  
Vacuum/Pressure: \_\_\_\_\_ PSI   \_\_\_ mmH2O   \_\_\_ mmHg  
Tubular Steel Casing: \_\_\_ full cladding; \_\_\_ partial cladding
18. Casing Material: \_\_\_ Carbon Steel; \_\_\_ 304SS; \_\_\_ 316SS;  
                          \_\_\_ 304L SS; \_\_\_ 316L SS; \_\_\_ Aluminum
19. Bearings:   \_\_\_ Standard;   \_\_\_ Sealed;  
                  \_\_\_ Pressurized (Compression Glands)
20. Paint: \_\_\_ Powder Coating;        \_\_\_ Anti Corrosion Epoxy;  
          \_\_\_ Enamel;            \_\_\_ No Paint (e.g. Stainless Steel);  
Color: RAL \_\_\_\_\_ Other: \_\_\_\_\_
21. Options:  
   \_\_\_ Zero Speed Switch;            \_\_\_ Bucket Belt Monitor;  
   \_\_\_ Safety Alarm Systems:        \_\_\_ Control Panel;  
   \_\_\_ Feed Section Level Sensor; \_\_\_ Discharge Level Sensor  
   \_\_\_ Discharge Transition(s)\*;   \_\_\_ Feed Transition(s)\*;  
   \_\_\_ Anti Static Systems;        \_\_\_ Vents;  
   \_\_\_ Clean in Place Bucket Wash;  
   \_\_\_ Clean in Place Conveyor Wash;  
\*Please provide design requirements, Material, Opening dimensions and heights.
22. Additional Information: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_
23. Please complete the Bucket Conveyor Inquiry Sketch on the next page for the dimensions and style of the Elevator.
24. We will send you a proposal in PDF or Office XP format. The drawing will be AutoCAD. Please tell us your AutoCAD Version \_\_\_\_\_



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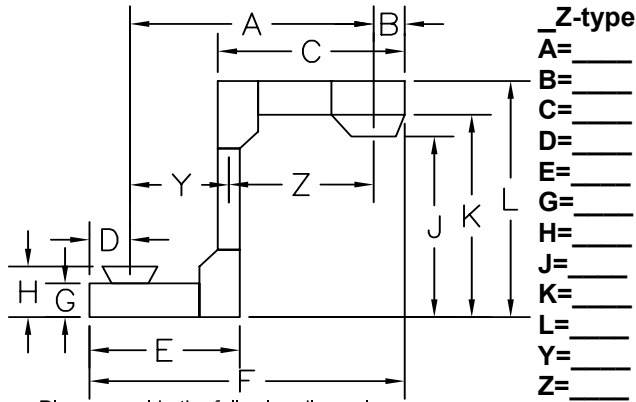
# Bucket Elevator Inquiry Sketch

Continuous Bucket Elevator (WB)  
Pendulum Bucket Elevator (PB)

Company: \_\_\_\_\_

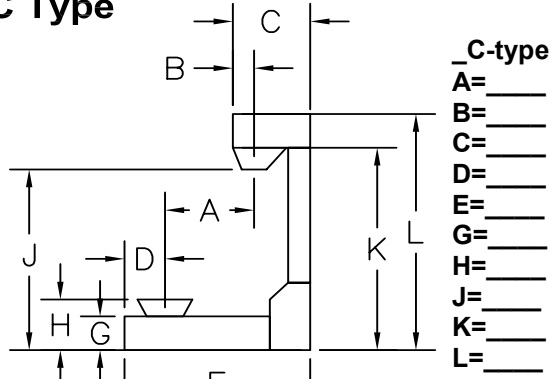
*Please fill out the dimensional information where appropriate!*

## Z Type



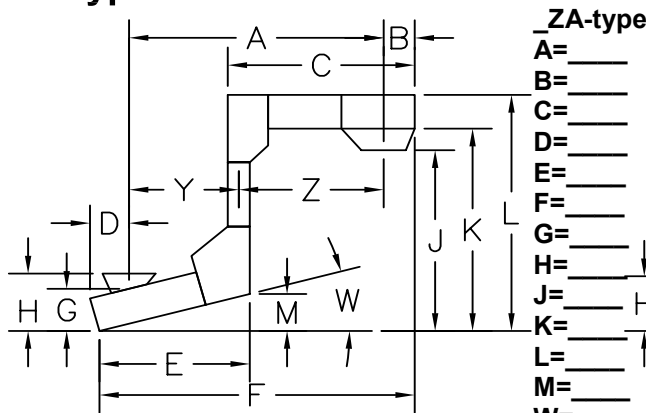
Please provide the following dimensions:  
Horizontal: A and Y or Z  
Vertical: G or H and J or K or L  
All other dimensions are optional

## C Type



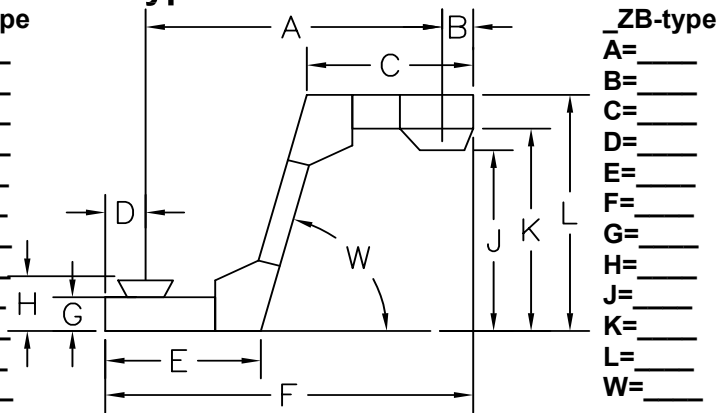
Please provide the following dimensions:  
Horizontal: A  
Vertical: G or H and J or K or L  
C is a fixed dimension  
All other dimensions are optional

## ZA Type



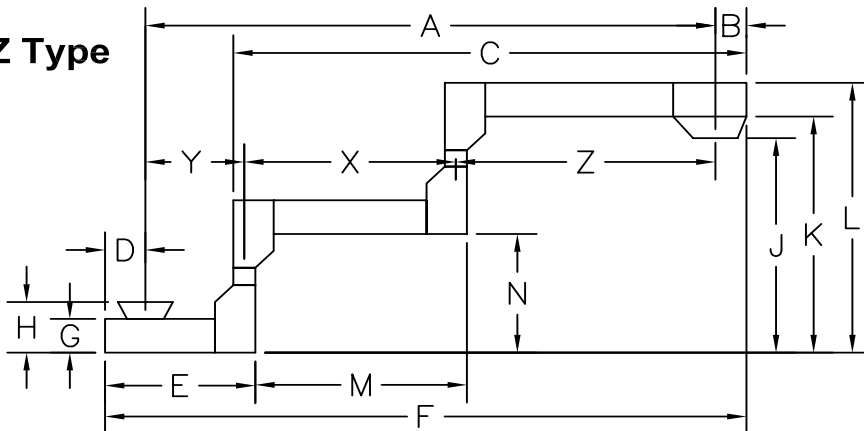
Please provide the following dimensions:  
Horizontal: A and Y or Z  
Vertical: G or H and J or K or L and M or W  
All other dimensions are optional

## ZB Type



Please provide the following dimensions:  
Horizontal: A and D or B and C or E  
OR F and C or E  
Vertical: G or H and J or K or L and W  
All other dimensions are optional

## ZZ Type



Please provide the following dimensions:  
Horizontal: A and Y and Z OR A and X and Z OR A and X and Y  
Vertical: G or H and J or K or L and N  
All other dimensions are optional

- ZZ-type**
- A= \_\_\_\_\_
  - B= \_\_\_\_\_
  - C= \_\_\_\_\_
  - D= \_\_\_\_\_
  - E= \_\_\_\_\_
  - F= \_\_\_\_\_
  - G= \_\_\_\_\_
  - H= \_\_\_\_\_
  - J= \_\_\_\_\_
  - K= \_\_\_\_\_
  - L= \_\_\_\_\_
  - M= \_\_\_\_\_
  - N= \_\_\_\_\_
  - X= \_\_\_\_\_
  - Y= \_\_\_\_\_
  - Z= \_\_\_\_\_

**Please provide drawing or sketch for more than one feed opening or discharge and any other conveyor shape!**

EXPERTS IN VERTICAL CONVEYING

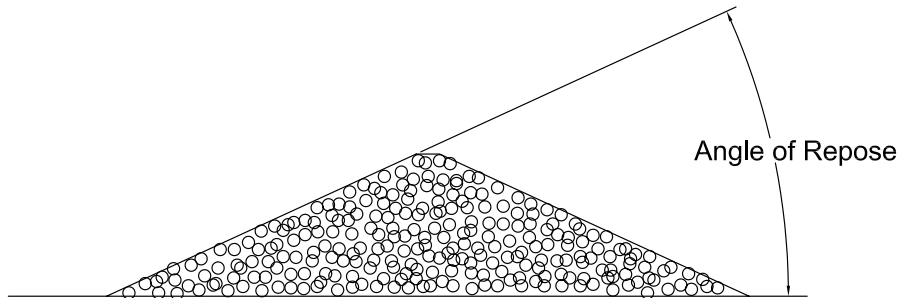
## Bucket Elevator Inquiry Info

Continuous Bucket Elevator (WB)  
Pendulum Bucket Elevator (PB)



## Dynamic Angle of Repose

The Angle of Repose is the Angle of the undisturbed material lying on a surface.  
The Dynamic Angle of Repose is the Angle of the material lying on a surface in a dynamic situation, such as shaking on moving! Please give us the dynamic angle of repose of your product!



## Discharge of Material in WB Elevators C-Type

All WB C-Type Elevators discharge directly at the turn of the wheel. If a discharge further away is required a PB- Type conveyor will be chosen.

